



ANGLED FEATURE LENGTH	0 - 10	>10 - 50	>50 - 120	>120 - 400	> 400
ANGULAR TOL.	±1°	±0°30'	±0°20'	±0°10'	±0°05'

NOTES

1. ALL SURFACES TO BE FREE FROM DENTS, SCRATCHES, MARKS AND DISCOLOURATION

TOLERANCES UNLESS STATED		MATERIAL & SPEC.	SURFACE TEXTURE UNLESS STATED
<div> <div>LINEAR ± SEE TABLE</div> <div>ANGULAR ± SEE TABLE°</div> </div>			
ESTIMATED MASS 0.50 kg		AL.ALLOY, 6082-T6	<div> <div>✓ Ra 6.3</div> <div>FINISH</div> <div>CLEAN</div> <div>REMOVE ALL BURRS</div> </div>
<div> <div> </div> <div>DIMENSIONS IN mm UNLESS STATED</div> </div>			

A14	Jun-2019 12:51	LCC	IW	IW	MANUFACTURE ONLY WHEN STATUS IS RELEASED	RELEASED
ISSUE	DATE OF ISSUE	MOD. No.	DRAWN BY	CHKD BY	APPD BY	STATUS
 TECHNOLOGY DEPARTMENT RUTHERFORD APPLETON LABORATORY HARWELL CAMPUS, DIDCOT, OXFORDSHIRE, OX11 0QX					USED ON	
					TD-2580-0010	?
					?	?
					?	?
TITLE  END CAPS -----						
A3		SHEET 1 OF 1		TD-2580-0012		A